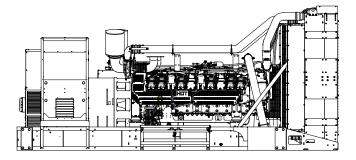


Industrial Diesel Generator Set - KD1600-YF for Stationary Emergency Applications

KDxxxx-YF designates a 50 Hz generator set with a fuel optimized engine.



Ratings Range

		50 Hz
Standby:	kW	1320
-	kVA	1650
Prime:	kW	1184
	kVA	1480

Standard Features

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The generator set accepts rated load in one step.
- A standard three-year or 1000-hour limited warranty for standby applications. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available.
- A standard two-year or 8700-hour limited warranty for prime power applications.
- Other features:
 - Kohler designed controllers for one-source system integration and remote communication. See Controller on page 4.
 - The low coolant level shutdown prevents overheating (standard on radiator models only).

General Specifications

Orderable Generator Model Number	GMKD1600
Manufacturer	Kohler
Engine: model	KD45V20
Alternator Choices	KH04590TO4D KH04920TO4D KH05641TO4D KH05740TO4D KH06721TO4D KH06810TO4D
Performance Class	Per ISO 8528-5
One Step Load Acceptance	100%
Voltage	Wye or 3300 V
Controller	APM802
Fuel Tank Capacity, L (gal.)	5863-21985 (1549-5808)
Fuel Consumption, L/hr (gal./hr) 100% at Standby	336 (88.7)
Fuel Consumption, L/hr (gal./hr) 100% at Prime Power	308 (81.4)
Data Center Continuous (DCC) Rating (Refer to TIB-101 for definitions)	Same as the Prime Rating below

Generator Set Ratings

				150°C Standby		130°C Standby	Rise Rating	125°C Prime F		105°C Prime F	
Alternator	Voltage	Ph	Hz	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps	kW/kVA	Amps
	220/380	3	50	1320/1650	2507	1320/1650	2507	1184/1480	2249	1184/1480	2249
KH04590TO4D	230/400	3	50	1320/1650	2382	1320/1650	2382	1184/1480	2137	1184/1480	2137
	240/415	3	50	1320/1650	2296	1320/1650	2296	1184/1480	2059	1184/1480	2059
	220/380	3	50	1320/1650	2507	1320/1650	2507	1184/1480	2249	1184/1480	2249
KH04920TO4D	230/400	3	50	1320/1650	2382	1320/1650	2382	1184/1480	2137	1184/1480	2137
	240/415	3	50	1320/1650	2296	1320/1650	2296	1184/1480	2059	1184/1480	2059
	220/380	3	50	1320/1650	2507	1320/1650	2507	1184/1480	2249	1184/1480	2249
KH05740TO4D	230/400	3	50	1320/1650	2382	1320/1650	2382	1184/1480	2137	1184/1480	2137
	240/415	3	50	1320/1650	2296	1320/1650	2296	1184/1480	2059	1184/1480	2059
	220/380	3	50	1320/1650	2507	1320/1650	2507	1184/1480	2249	1184/1480	2249
KH06810TO4D	230/400	3	50	1320/1650	2382	1320/1650	2382	1184/1480	2137	1184/1480	2137
	240/415	3	50	1320/1650	2296	1320/1650	2296	1184/1480	2059	1184/1480	2059
KH05641TO4D	1905/3300	3	50	1320/1650	289	1320/1650	289	1184/1480	259	1184/1480	259
KH06721TO4D	1905/3300	3	50	1320/1650	289	1320/1650	289	1184/1480	259	1184/1480	259

RATINGS: All three-phase units are rated at 0.8 power factor. Standby Ratings: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Prime Power Ratings: At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. For limited running time and continuous ratings, consult the factory. Obtain technical information bulletin (TiB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.



Industrial Diesel Generator Set - KD1600-YF for Stationary Emergency Applications

Engine Specifications	50 Hz	
Manufacturer	Kohler	
Engine: model	KD45V20	
Engine: type	4-Cycle, Turbocharged, Intercooled	
Cylinder arrangement	20-V	
Displacement, L (cu. in.)	45 (2746)	
Main bearings: quantity, type	11, Precision Half Shells	
Rated rpm	1500	
Max. power at rated rpm, kWm (BHP)	1333 (1788)	
Cylinder head material	Cast Iron	
Crankshaft material	Steel	
Valve (exhaust) material	Steel	
Governor: type, make/model	KODEC Electronic Contro	
Frequency regulation, no-load to-full load	Isochronous	
Frequency regulation, steady state	±0.25%	
Frequency	Fixed	
Air cleaner type, all models	Dry	
Lubricating System	50 Hz	
Туре	Full Pressure	
Oil pan capacity with filter (dipstick max mark), L (qt.)	165 (174)	
Oil pan capacity with filter (initial fill),	100 (100)	
L (qt.)	180 (190)	
Oil filter: quantity, type	4, Cartridge	
Oil cooler	Water-Cooled	
Fuel System	50 Hz	
Fuel supply line, min. ID, mm (in.)	19 (0.75)	
Fuel return line, min. ID, mm (in.)	12 (0.5)	
Max. fuel flow, Lph (gph)	480 (127)	
Min./max. fuel pressure at engine supply	-30/30 (-8.8/8.8)	
connection, kPa (in. Hg)	-30/30 (-0.0/0.0)	
	20 (5.9)	
connection, kPa (in. Hg)		

	50 Hz		
Diesel, Lph (gph) at % load	Standby Rating		
00%	336 (88.7)		
75%	252 (66.6)		
50%	171 (45.3)		
25%	93 (24.6)		
Diesel, Lph (gph) at % load	Prime Rating		
00%	308 (81.4)		
75%	231 (61.1)		
50%	157 (41.5)		
25%	86 (22.6)		
adiator System	50 Hz		
umbient temperature, °C (°F)*	40 (104)		
Engine jacket water capacity, L (gal.)	143 (37)		
Radiator system capacity, including	005 (70)		
engine, L (gal.)	265 (70)		
Engine jacket water flow, Lpm (gpm)	2002 (529)		
leat rejected to cooling water at rated W, dry exhaust, kW (Btu/min.)	651 (37021)		
leat rejected to charge air cooler at ated kW, dry exhaust, kW (Btu/min.)	481 (27354)		
Charge cooling air inlet temperature at 5°C (77°F) ambient, °C (°F)	211 (412)		
Furbocharger boost (abs), bar (psi)	3.2 (46.4)		
Vater pump type	Centrifugal		
an diameter, including blades, mm (in.)	1550 (61.0)		
an, kWm (HP)	38 (51.0)		
Max. restriction of cooling air, intake and ischarge side of radiator, kPa (in. H ₂ O)	0.125 (0.5)		
Enclosure with enclosed silencer reduces a capability by 5°C (9°F).	ambient temperature		
Remote Radiator System†	50 Hz		
Exhaust manifold type	Dry		
Connection sizes:			
Water inlet/outlet, mm (in.)	_		
Charge air cooler inlet/outlet			
Charge air cooler inlet/outlet (pipe dia. of flange), mm (in.) static head allowable	_		

 $[\]Dot{7}$ Contact your local distributor for cooling system options and specifications based on your specific requirements.



Industrial Diesel Generator Set - KD1600-YF for Stationary Emergency Applications

Exhaust System	50 Hz
Exhaust flow at rated kW, m ³ /min. (cfm)	256 (9051)
Exhaust temperature at rated kW at 25°C (77°F) ambient, dry exhaust, °C (°F)	496 (925)
Maximum allowable back pressure, kPa (in. Hg)	8.5 (2.5)
Exh. outlet size at eng. hookup, mm (in.)	See ADV drawing
Electrical System	50 Hz
Battery charging alternator:	
Ground (negative/positive)	Negative
Volts (DC)	24
Ampere rating	140
Starter motor qty. at starter motor power rating, rated voltage (DC)	Standard: 2 @ 8.4 kW, 24; Redundant (optional): 4 @ 8.4 kW, 24
Battery, recommended cold cranking amps (CCA):	
Quantity, CCA rating each, type (with standard starters)	4, 1110, AGM
Quantity, CCA rating each, type (with optional redundant starters)	8, 1110, AGM
Battery voltage (DC)	12
Air Requirements	50 Hz
Radiator-cooled cooling air, m³/min. (scfm)‡	1485 (52442)
Cooling air required for generator set when equipped with city water cooling or remote radiator, based on 14°C (25°F)	
rise, m ³ /min. (scfm)‡	891 (31460)
Combustion air, m ³ /min. (cfm)	92 (3249)
Heat rejected to ambient air:	
Engine, kW (Btu/min.)	171 (9725)
Alternator, kW (Btu/min.)	78 (4432)

 \ddagger Air density = 1.20 kg/m³ (0.075 lbm/ft³)

Alternator Sp	ecifications	50 Hz		
Туре		4-Pole, Rotating-Field		
Exciter type		Brushless, Permanent- Magnet Pilot Exciter		
Voltage regula	tor	Solid-State, Volts/Hz		
Insulation:		NEMA MG1, UL 1446, Vacuum Pressure Impregnated (VPI)		
Material		Class H, Synthetic, Nonhygroscopic		
Temperature rise		130°C, 150°C Standby		
Bearing: quant	tity, type	1, Sealed		
Coupling		Flexible Disc		
Amortisseur w	indings	Full		
Alternator wind	ding type (up to 600 V)	Random Wound		
Alternator wind	ding type (above 600 V)	Form Wound		
Rotor balancin	ıg	125%		
Voltage regula	tion, no-load to full-load	±0.25%		
Unbalanced load capability		100% of Rated Standby Current		
Peak motor starting kVA:		(35% dip for voltages below)		
400 V	KH04590TO4D	5025		
400 V	KH04920TO4D	5425		
400 V	KH05740TO4D	5624		
400 V KH06810TO4D		7055		

Alternator Standard Features

- The pilot-excited, permanent magnet (PM) alternator provides superior short-circuit capability.
- All models are brushless, rotating-field alternators.
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Superior voltage waveform from two-thirds pitch windings and skewed stator.
- Brushless alternator with brushless pilot exciter for excellent load response.

NOTE: See TIB-102 Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.

KOHLER. Power Systems

Controller



APM802 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- Graphic display with touch screen and menu control provide easy local data access
- Measurements are selectable in metric or English units
- User language is selectable
- Two USB ports allow connection of a flash drive, mouse, or keypad
- Electrical data, mechanical data, and system settings can be saved to a flash drive
- Ethernet port allows connection to a PC type computer or Ethernet switch
- The controller supports Modbus® RTU and TCP protocols
- NFPA 110 Level 1 capability

Refer to G6-152 for additional controller features and accessories.

Modbus® is a registered trademark of Schneider Electric.

Industrial Diesel Generator Set - KD1600-YF for Stationary Emergency Applications

Codes and Standards

- Engine-generator set is designed and manufactured in facilities certified to standards ISO2008:9001 and ISO2004:14001.
- Generator set meets NEMA MG1, BS5000, ISO, DIN EN, and IEC standards, NFPA 110
- Engine generator set is tested to ISO 8528-5 for transient response.
- The generator set and its components are prototype-tested, factory-built, and production-tested.

Third-Party Compliance

Available Approvals and Listings

☐ cUL Listing (fuel tanks only)

Warranty Information

- A standard three-year or 1000-hour limited warranty for standby applications. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available.
- A standard two-year or 8700-hour limited warranty for prime power applications.

Available Warranties for Standby Applications

- ☐ 5-Year Basic Limited
- ☐ 5-Year Comprehensive Limited
- ☐ 10-Year Major Components Limited

KOHLER_® Power Systems

Industrial Diesel Generator Set - KD1600-YF for Stationary Emergency Applications

Standard Features

- Closed Crankcase Ventilation (CCV) Filters
- **Customer Connection**
- Generator Heater (3300 Volt)
- Integral Vibration Isolation
- Local Emergency Stop Switch
- Oil Drain and Coolant Drain Extension
- Operation and Installation Literature

Available Options

☐ Redundant Starters

Approvals and Listings	
u cUL Listing (fuel tanks only)	
Enclosed Unit	
☐ Sound Level 1 Enclosure/Fuel Tank Package	_
Sound Level 2 Enclosure/Fuel Tank Package	
Open Unit	
☐ Exhaust Silencer, Critical (kits: PA-361625 qty. 2)	
☐ Exhaust Silencer, Hospital (kits: PA-361626 qty. 2)	
☐ Flexible Exhaust Connector, Stainless Steel	
Controller	
☐ Input/Output, Analog	
☐ Input/Output, Digital	
☐ Input/Output, Harness	
☐ Input/Output, Thermocouple (standard on 3300 V)	
☐ Load Shed	
☐ Manual Key Switch	
☐ Remote Emergency Stop	
☐ Remote Serial Annunciator Panel	
Cooling System	
Block Heater; 9000 W, 380 V, 3 Ph Required for ambient temperatures below 10°C (50°F) and	
block heater kit includes air intake manifold grid heater	
Radiator Guard and Duct Flange	
Electrical System	
☐ Battery, AGM (kit with qty. 4)	
☐ Battery, AGM (kit with qty. 8)	
☐ Battery Charger	
☐ Battery Rack and Cables	
☐ Bus Bar	
Generator Heater (up to 415 Volt)	
☐ Line Circuit Breaker (select right or left side mounting)	
Line Circuit Breaker with Shunt Trip (select right or left side mtg)	

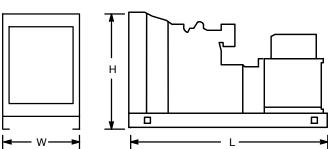
Fuel System
Flexible Fuel Lines
Restriction Gauge (for fuel/water separator)
Literature
General Maintenance
NFPA 110
Overhaul
Production
Miscellaneous
Air Cleaner, Heavy Duty
Air Cleaner Restriction Indicator
Alternator Air Filter (will reduce generator set output by 7%)
Automatic Oil Replenishment System
Engine Fluids (oil and coolant) Added
Rated Power Factor Testing
 Electrical Package
Basic Electrical Package (select 1 Ph or 3 Ph)
Wire Alternator Heater (1 Ph)
Wire Battery Charger (1 Ph)
Wire Block Heater (select 1 Ph or 3 Ph)
Wire Controller Heater (1 Ph)
Warranty (Standby Applications only)
5-Year Basic Limited
5-Year Comprehensive Limited
10-Year Major Components Limited
Other

Dimensions and Weights

Overall Size, max., L x W x H, mm (in.):

Weight, radiator model, max. wet, kg (lb.):

5639 x 2184 x 2489 (222.0 x 86.0 x 98.0) 12896 (28443)



NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information. G5-599 (KD1600-YF) 8/17d Page 5



KOHLER CO., Kohler, Wisconsin 53044 USA Phone 920-457-4441, Fax 920-459-1646 For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 KOHLERPower.com

Industrial Diesel Generator Set - KD1600-YF for Stationary Emergency Applications

SDMO Industries
12 bis rue de la villeneuve, CS 92 848
29 228 Brest Cedex 2, France
Phone +33 (0)2 98 41 41 41, Fax +33 (0)2 09 41 63 07
www.sdmo.com

Sound Enclosures and Subbase Fuel Tank

Sound Level 1 Enclosure Standard Features

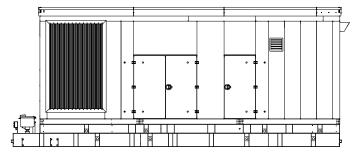
- Lift base or tank-mounted, aluminum construction enclosure with internal-mounted, exhaust silencers.
- Every enclosure has a sloped roof to reduce the buildup of moisture and debris.
- Sound attenuated enclosure that offers noise reduction using acoustic insulation, acoustic-lined air inlets and an acoustic-lined air discharge.
- Fade-, scratch-, and corrosion-resistant Kohler[®]
 Power Armor[™] automotive-grade textured finish.
- Acoustic insulation that meets UL 94 HF1 flammability classification.
- Enclosure has large access doors that are hinged and removable which allow for easy maintenance.
- Lockable, flush-mounted door latches.
- Air inlet louvers reduce rain and snow entry.
- High wind bracing, 241 kph (150 mph).

Sound Level 2 Enclosure Standard Features

- Includes all of the sound level 1 enclosure features with the addition of up to 51 mm (2 in.) acoustic insulation material, intake sound baffles, vertical air discharge, and secondary silencers
- Louvered air inlet and vertical outlet hood with 90 degree angles to redirect air and reduce noise.

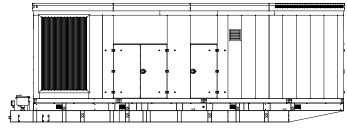
Subbase Fuel Tank Features

- The fuel tank has a Power Armor Plus[™] textured epoxy-based rubberized coating.
- The above-ground rectangular secondary containment tank mounts directly to the generator set, below the generator set skid (subbase).
- Both the inner and outer tanks have UL-listed emergency relief vents.
- Flexible fuel lines are provided with subbase fuel tank selection.
- The containment tank's construction protects against fuel leaks or ruptures. The inner (primary) tank is sealed inside the outer (secondary) tank. The outer tank contains the fuel if the inner tank leaks or ruptures.
- The above ground secondary containment subbase fuel tank meets UL 142 requirements.
- · Features include:
 - Additional fittings for optional accessories (qty. 3)
 - O Electrical stub-up area open to bottom
 - Emergency inner and outer tank relief vents
 - O Fuel fill with lockable cap and 51 mm (2 in.) riser
 - O Fuel leak detection switch
 - O Fuel level mechanical gauge
 - O Fuel level sender
 - Normal vent
 - O Removable engine supply and return diptubes



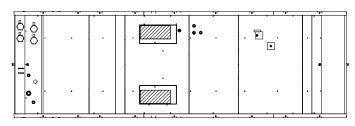
Sound Level 1 Enclosure

(Shown with available spill containment)



Sound Level 2 Enclosure

(Shown with available spill containment)



Subbase Fuel Tank (Top View)

DISTRIBUTED BY:		

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